### Background
MP213 is a fast drying, one component, gray sealer. When blended at its recommended mix ratio, MP213 offers a 4.6 lbs./Gal VOC sealer useful in VOC restricted areas.

### MP213 Enamel Sealer
- **Primer**: MP213 GP Sealer
- **Reducer**: MR185 Fast, MR186 Medium, MR187 Slow, MR188 Very Slow

### Compatible Substrates
- Cleaned, sanded, and etch primed steel, galvanized and aluminum
- Sanded and cleaned body filler
- Cured, cleaned and sanded OEM and refinish coatings
- MP170 Epoxy Primer
- MP176 Etch Primer
- MP178 Plastic Primer
- MP181 1K Primer Surfacer
- MP182 2K Urethane Surfacer
- MP184 Compliant Surfacer
- MP210 1K High Solids Primer
- MP211 2K High Solids Primer

### Preparation
- **Surface cleaning**: MX190 Cleaner, MX191 Compliant Cleaner
- **Sanding**: 120 - 180 grit on bare metal, before MP170 Epoxy Primer
- 360-400 grit on old finishes, body filler, or Primer Surfacer.

### Mixing
- **Ratios**: MP213 : MR Reducer = 4 : 1
- **Additives**: None

### Application
- **Coats**: 1 wet coat
- **Air pressure**: HVLP 8 -10 psi at the air cap
- **Conventional**: 40 - 50 psi at the gun
- **Gun setup**: 1.5 - 1.7 mm or equivalent

### Dry Times
- **Air dry**: 15 minutes at 70°F (21°C) to topcoat
- Scuff and re-seal after 72 hours
- **Touch**: 15 minutes
- **Handle**: 90 minutes
- **Cure**: 24 hours

### Clean Up
- Clean spray guns, gun cups, storage pots, etc., thoroughly with MR Reducer, MS100 or other appropriate clean up solvent after each use.
- Follow EPA guidelines for proper storage and disposal of solvent-borne waste paint.

### Properties
- **VOC**
  - Package: 4.0 lb./gal.
- **Dry film build per coat**
  - Applied (4:1): 0.6 - 1.0 mil
- **Square foot coverage at 1 mil**
  - Applied (4:1): 550 sq. ft. / gal., no loss

### Limitations
Omni™ MP or MX Primers should not be combined with components of other Product Lines.

### Important
The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Spray equipment must be handled with due care and in accordance with manufacturer’s recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514) 645-1320.